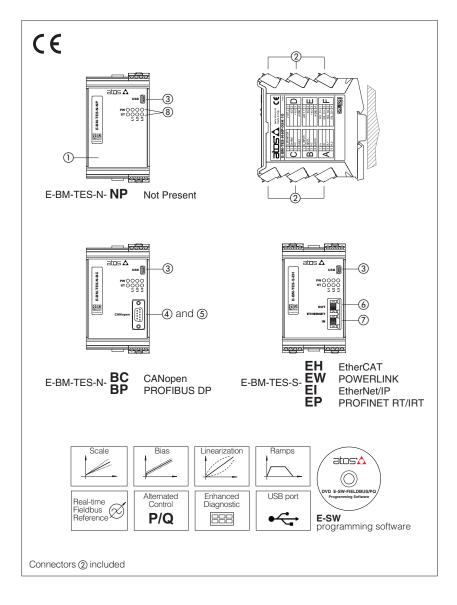


Digital E-BM-TES/LES drivers

DIN-rail format, for proportional valves with one or two LVDT transducers



E-BM-TES/LES

Digital drivers ① control in closed loop the position of the spool or poppet of direct and pilot operated proportional valves, according to the electronic reference input signal.

TES execution controls direct operated directional/flow valves with one LVDT transducer.

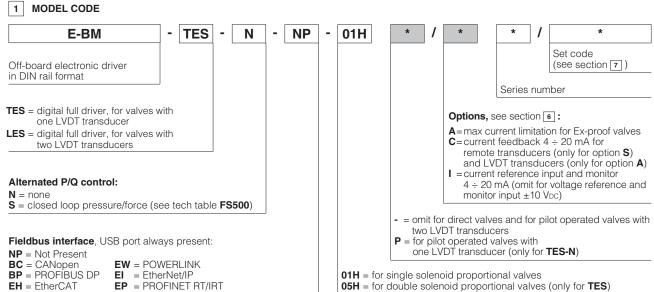
LES execution controls pilot operated directional valves with two LVDT transducers. Option S adds the closed loop control of pressure (SP) or force (SF and SL) to the basic functions of proportional directional valves flow regulation (see section 4). Atos PC software allows to customize the driver configuration to the specific application requirements.

Electrical Features:

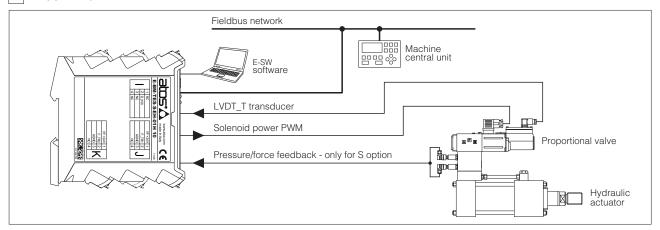
- up to 9 fast plug-in connectors 2
- Mini USB port (3) always present
- DB9 fieldbus communication connector
 4 for CANopen and 5 PROFIBUS DP
- RJ45 ethernet communication connectors
 output and input for EtherCAT, POWERLINK, EtherNet/IP, PROFINET
- 8 leds for diagnostics (8) (see 6.1)
- Electrical protection against reverse polarity of power supply
- Operating temperature range: -20 ÷ +50 °C
- Plastic box with IP20 protection degree and standard DIN-rail mounting
- CE mark according to EMC directive

Software Features:

- Intuitive graphic interface
- Setting of valve's functional parameters: bias, scale, ramps, dither
- Linearization function for hydraulic regulation
- Setting of PID gains
- Selection of analog IN / OUT range
- Complete diagnostic of driver status
- Internal oscilloscope function
- In field firmware update through USB port



2 BLOCK DIAGRAM EXAMPLE



3 VALVES RANGE

Valves	Directional			Flow	Directional	Cartridge
Industrial	DHZO-T, DKZOR-T	DLHZO-T, DLKZOR-T	DPZO-T	QVHZO-T, QVKZOR-T	DPZO-L	LIQZO-L, LIQZP-L
Tech table	F165, F168	F180	F172	F412	F175, F178	F330, F340
Ex-proof	DHZA-T, DKZA-T	DLHZA-T, DLKZA-T	DPZA-T	QVHZA-T, QVKZA-T	-	LIQZA-L
Tech table	FX120	FX140	FX220	FX420		FX350, FX370
Driver model		E-BM-T	E-E	BM-LES		

Option S not available

4 ALTERNATED P/Q CONTROL - only for S option

S option on digital drivers adds the closed loop control of pressure (SP) or force (SF and SL) to the basic functions of proportional directional valves flow regulation.

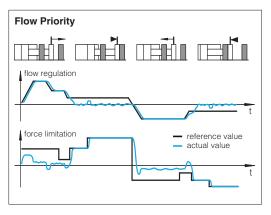
The alternated P/Q control operates according to the two electronic reference signals by a dedicated algorithm that automatically selects which control will be active time by time. The dynamics of the switching between the two controls can be regulated thanks to specific software setting, in order to avoid instability or vibrations.

Flow regulation is active when the actual system pressure/force is lower than the relevant input reference signal - the valve works normally to regulate the flow by controlling in closed-loop the spool/poppet position through the integral LVDT transducer.

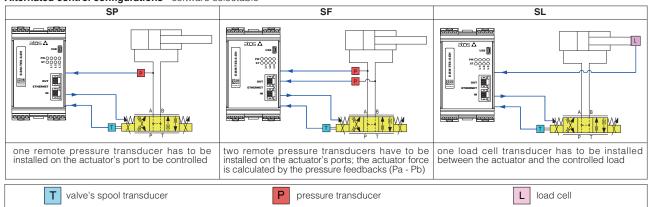
Pressure/force control is activated when the actual system pressure/force, measured by remote transducers, grows up to the relevant input reference signal - the driver reduces the valve's flow regulation in order to keep steady the system pressure/force. If the pressure/force tends to decrease under its input reference signal, the flow control returns active

The dynamic response of pressure/force control can be adapted to different system's characteristics, by setting the internal PID parameters using Atos PC software.

Up to 4 different PIDs are selectable to optimize the system dynamic response according to different hydraulic working conditions.



Alternated control configurations - software selectable



SP - flow/pressure control

Adds pressure control to standard flow control and permits to limit the max force in one direction controlling in closed loop the pressure acting on one side of the hydraulic actuator. A single pressure transducer has to be installed on hydraulic line to be controlled.

SF - flow/force contro

Adds force control to standard flow control and permits to limit the max force in two directions controlling in closed loop the delta pressure acting on both sides of the hydraulic actuator. Two pressure transducers have to be installed on both hydraulic line.

SL - flow/force control

Adds force control to standard flow control and permits to limit the max force in one or two directions controlling in closed loop the force performed by the hydraulic actuator. A load cell has to be installed on hydraulic actuator.

General Notes:

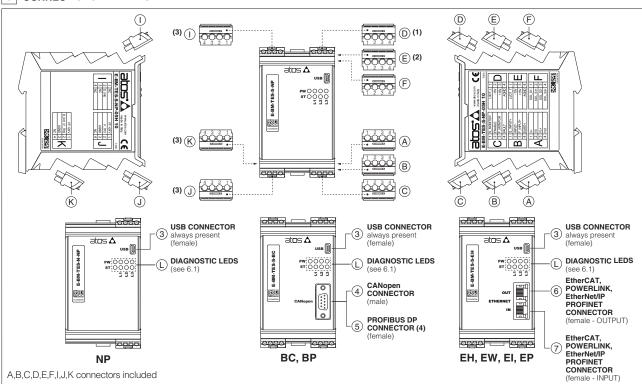
- auxiliary check valves are recommended in case of specific hydraulic configuration requirements in absence of power supply or fault see tech table EY105
- for additional information about alternated P/Q controls configuration please refer to tech table FS500
- Atos technical service is available for additional evaluations related to specific applications usage

5 MAIN CHARACTERISTICS

Power supplies	(see 8.1, 8.2)	Nominal Rectified and filtered	: +24 VDC	v (ringle may 10.0/ Vee)			
Max power consumption		50 W	: VRMS = 20 ÷ 32 VMA	x (ripple max 10 % VPP)			
Current supplied to solenoids		IMAX = 3.0 A for standard driver IMAX = 2.5 A for ex-proof driver (/A option)					
Analog input signals	(see 8.3, 8.4)	Voltage: range ±10 V Current: range ±20 m	/DC (24 VMAX tollerant)		- 50 kΩ - 500 Ω		
Monitor outputs	(see 8.5, 8.6)		voltage ±10 Vpc @ current ±20 mA @ r	max 5 mA max 500 Ω load resistan	ce		
Enable input Digital inputs	(see 8.7) (see 8.11)	Range: 0 ÷ 5 Vpc (OFF	state), 9 ÷ 24 Vpc (ON	state), 5 ÷ 9 VDC (not ac	ccepted); Input impedance: Ri > 10 k Ω		
Fault output	(see 8.8)		Output range: 0 ÷ 24 Vpc (ON state > [power supply - 2 V]; OFF state < 1 V) @ max 50 mA; external negative voltage not allowed (e.g. due to inductive loads)				
Alarms	Alarms		Solenoid not connected/short circuit, cable break with current reference signal, over/under temperature, valve spool transducer malfunctions, alarms history storage function				
Pressure/Force transducer (only for S option)	s power supply	+24Vpc @ max 100 mA (E-ATR-8 see tech table GS465)					
Format		Plastic box ; IP20 protection degree ; L 35 - H 7,5 mm DIN-rail mounting as per EN60715					
Operating temperature		-20 ÷ +50 °C (storage -25 ÷ +85 °C)					
Mass		Approx. 400 g					
Additional characteristics		8 leds for diagnostic; protection against reverse polarity of power supply					
Compliance		CE according to EMC directive 2014/30/EU (Immunity: EN 61000-6-2; Emission: EN 61000-6-3) RoHS Directive 2011/65/EU as last update by 2015/65/EU REACH Regulation (EC) n°1907/2006					
Communication interface		USB Atos ASCII coding	CANopen EN50325-4 + DS408	PROFIBUS DP EN50170-2/IEC61158	EtherCAT, POWERLINK, EtherNet/IP, PROFINET IO RT / IRT EC 61158		
Communication physical layer		not insulated USB 2.0 + USB OTG	optical insulated CAN ISO11898	optical insulated RS485	Fast Ethernet, insulated 100 Base TX		
Recommended wiring cable		LiYCY shielded cables: 0,5 mm² max 50 m for logic - 1,5 mm² max 50 m for power supply Note: for transducers wiring cable please consult the transducers datasheet					
Max conductor size	(see 12)	2,5 mm²					

Note: a maximum time of 800 ms (depending on communication type) have be considered between the driver energizing with the 24 V_{DC} power supply and when the valve is ready to operate. During this time the current to the valve coils is switched to zero.

6 CONNECTIONS AND LEDS



- (1) D connector is available only for TES-N versions 01HP / 05HP and LES-*
- (2) E connector is available only for TES-* versions 01H / 05H and LES-*
- (3) I, J and K connectors are available only for TES-S and LES-S
- (4) To interface with Siemens 6ES7972-0BA12-0XA connector, it is mandatory to use also one of the following adapters to avoid interference with the USB connector: DG909MF1 - the connector will be oriented upwards

DG909MF3 - the connector will be oriented downwards

6.1 Diagnostic LEDs (L)

Eight leds show driver operative conditions for immediate basic diagnostics. Please refer to the driver user manual for detailed information.

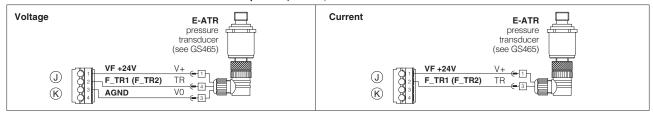
FIELDBUS	NP	BC	BP	EH	EW	EI	EP	PW L1 L2 L3
LEDS	Not Present	CANopen	PROFIBUS DP	EtherCAT	POWERLINK	EtherNet/IP	PROFINET	1 17 21 22 23
L1	١	VALVE STATUS	6		LINK	/ACT		GREEN GREEN
L2	NETWORK STATUS		NETWORK STATUS					
L3	SC	LENOID STAT	US		LINK	/ACT		
PW	OFF = Power s	supply OFF	ON = Pow	ON = Power supply ON				
ST	OFF = Fault pro	esent	ON = No fa	ault				ST

6.2 Connectors - 4 pin

					I
CONNECTOR	PIN	ALTERNATED N none	P/Q CONTROL S pressure/force	TECHNICAL SPECIFICATIONS	NOTES
	A1	V+		Power supply 24 VDC (see 8.1)	Input - power supply
٨	A2	V0		Power supply 0 VDC (see 8.1)	Gnd - power supply
А	АЗ	VL+		Power supply 24 Vpc for driver's logic and communication (see 8.2)	Input - power supply
	A4	VL0		Power supply 0 Vpc for driver's logic and communication (see 8.2)	Gnd - power supply
	B1	Q_INPUT+		Flow reference input signal: ±10 Vpc / ±20 mA maximum range Default are ±10 Vpc for standard and 4 ÷ 20 mA for /I option (see 8.3)	Input - analog signal Software selectable
	B2	INPUT-		Negative reference input signal for Q_INPUT+ and F_INPUT+	Input - analog signal
В	DO	NC		Do not connect	
	B3		F_INPUT+	Pressure/Force reference input signal ±10 Vpc / ±20 mA maximum range Default are ±10 Vpc for standard and 4 ÷ 20 mA for /I option (see 8.4)	Input - analog signal Software selectable
	B4	EARTH		Connect to system ground	
	C1	Q_MONITOR		Flow monitor output signal: ±10 Vpc / ±20 mA maximum range, referred to	Output - analog signa Software selectable
	C2	ENABLE		AGND. Default are ±10 Vpc for standard and 4 ÷ 20 mA for /I option (see 8.5) Enable (24 Vpc) or disable (0 Vpc) the controller, referred to VL0 (see 8.7)	Input - on/off signal
\mathbf{C}		NC		Do not connect	
	СЗ			Pressure/Force monitor output signal: ±10 Vpc / ±20 mA maximum range,	Output - analog signa
			F_MONITOR	referred to AGND Default are ±10 Vpc for standard and 4 ÷ 20 mA for /l option (see 8.6)	Software selectable
	C4	FAULT		Fault (0 Vpc) or normal working (24 Vpc), referred to VL0 (see 8.8)	Output - on/off signal
	D1	LVDT_L		Main stage valve position transducer signal (see 8.9)	Input - analog signal
D	D2	-15V		Main stage valve position transducer power supply -15V	Output power supply
D (1)	D3	+15V		Main stage valve position transducer power supply +15V	Output power supply
	D4	AGND		Common gnd for transducer power and monitor outputs	Common gnd
	E1	LVDT_T		Direct valve or pilot valve position transducer signal (see 8.9)	Input - analog signal
_	E2	-15V		Direct valve or pilot valve position transducer power supply -15V	Output power supply
E (2)	E3	+15V		Direct valve or pilot valve position transducer power supply +15V	Output power supply
	E4	AGND		Common gnd for transducer power and monitor outputs	Common gnd
	F1	SOL_S1-		Negative current to solenoid S1	Output - power PWM
F	F2	SOL_S1+		Positive current to solenoid S1	Output - power PWM
ı	F3	SOL_S2-		Negative current to solenoid S2	Output - power PWM
	F4	SOL_S2+		Positive current to solenoid S2	Output - power PWM
	l1		NC	Do not connect	
I	12		D_IN0	NP execution: multiple pressure/force PID selection, referred to VL0 (see 8.11) Fieldbus execution: general purpose digital input 0 ÷ 24Vpc, referred to VL0 (see 8.11)	Input - on/off signal
	13	-	NC	Do not connect	
	14		NC	Do not connect	
	J1		VF +24V	Power supply: +24Vpc or OFF (default OFF)	Output - power suppl Software selectable
J	J2		F_TR1	1st signal pressure/force transducer: ±10 Vpc / ±20 mA maximum range Default are ±10 Vpc for standard and 4 ÷ 20 mA for /C option (see 8.10)	Input - analog signal Software selectable
-	J3		AGND	Common gnd for transducer power and signals	Common gnd
	J4		NC	Do not connect	
	K1		VF +24V	Power supply: +24Vpc or OFF (default OFF)	Output - power supp Software selectable
K			F_TR2	2nd signal pressure transducer (only for SF): $\pm 10~\text{Vpc}$ / $\pm 20~\text{mA}$ maximum range Default are $\pm 10~\text{Vpc}$ for standard and $4 \div 20~\text{mA}$ for /C option (see 8.10)	Input - analog signal Software selectable
	K2		D_IN1	NP execution: multiple pressure/force PID selection (only for SP and SL), referred to VL0 (see 8.11) Fieldbus execution: general purpose digital input 0 ÷ 24Vpc, referred to VL0 (see 8.11)	Input - on/off signal
	КЗ		AGND	Common gnd for transducer power and signals	Common gnd
	K4		NC	Do not connect	

⁽¹⁾ D connector is available only for TES-N versions 01HP / 05HP and LES-* (2) E connector is available only for TES-* versions 01H / 05H and LES-*

6.3 Pressure/force transducers connection - example - only for S option



6.4 Communication connectors (3) - (4) - (5) - (6) - (7)

3	3 USB connector - Mini USB type B always present					
PIN	SIGNAL	TECHNICAL SPECIFICATION (1)				
1	+5V_USB	Power supply				
2	D-	Data line -				
3	D+	Data line +				
4	ID	Identification				
5	GND_USB	Signal zero data line				

4	4 BC fieldbus execution, connector - DB9 - 9 pin				
PIN	SIGNAL TECHNICAL SPECIFICATION (1)				
2	CAN_L	Bus line (low)			
3	CAN_GND	Signal zero data line			
5	CAN_SHLD Shield				
7	CAN_H	Bus line (high)			

(5)	⑤ BP fieldbus execution, connector - DB9 - 9 pin				
PIN	SIGNAL TECHNICAL SPECIFICATION (1)				
1	SHIELD				
3	LINE-B Bus line (low)				
5	DGND Data line and termination signal zero				
6	+5V Termination supply signal				
8	LINE-A	Bus line (high)			

6 7 EH, EW, EI, EP fieldbus execution, connector - RJ45 - 8 pin							
PIN	SIGNAL	TECHNICAL	TECHNICAL SPECIFICATION (1)				
1	TX+	Transmitter	-	white/orange			
2	RX+	Receiver	-	white/green			
3	TX-	Transmitter	-	orange			
6	RX-	Receiver	-	green			

(1) shield connection on connector's housing is recommended

7 SET CODE

The basic calibration of electronic driver is factory preset, according to the proportional valve to be coupled. These pre-calibrations are identified by the set code at the end of driver's model code (see section 1). For correct set code selection, please include in the driver order also the complete code of the coupled proportional valve. For further information about set code, please contact Atos technical office.

8 POWER SUPPLY AND SIGNALS SPECIFICATIONS

Atos digital drivers are CE marked according to the applicable directives (e.g. Immunity and Emission EMC Directive).

Installation, wirings and start-up procedures must be performed according to the general prescriptions shown in tech table **FS900** and in the user manuals included in the E-SW-* programming software.

Generic electrical output signals of the valve (e.g. fault or monitor signals) must not be directly used to activate safety functions, like to switch-ON/OFF the machine's safety components, as prescribed by the European standards (Safety requirements of fluid technology systems and components-hydraulics, ISO 4413).

8.1 Power supply (V+ and V0)

The power supply (pin A1 and A2) must be appropriately stabilized or rectified and filtered: apply at least a 10000 μ F/40 V capacitance to single phase rectifiers or a 4700 μ F/40 V capacitance to three phase rectifiers.

A safety fuse is required in series to each power supply: 2,5 A time lag fuse.

8.2 Power supply for driver's logic and communication (VL+ and VL0)

The power supply (pin A3 and A4) for driver's logic and communication must be appropriately stabilized or rectified and filtered: apply at least a $10000 \, \mu\text{F}/40 \, \text{V}$ capacitance to single phase rectifiers or a $4700 \, \mu\text{F}/40 \, \text{V}$ capacitance to three phase rectifiers.

The separate power supply for driver's logic, allow to remove solenoid power supply from pin A1 and A2 maintaining active the diagnostics, USB and fieldbus communications.

🛕 A safety fuse is required in series to each driver's logic and communication power supply: 500 mA fast fuse.

8.3 Flow reference input signals (Q_INPUT+)

The driver is designed to receive an analog reference input signal (pin B1) for the valve's spool position.

Reference input signal is factory preset according to selected valve code, defaults are $\pm 10~\rm Vpc$ for standard and $4 \div 20~\rm mA$ for /I option. Input signal can be reconfigured via software selecting between voltage and current, within a maximum range of $\pm 10~\rm Vpc$ or $\pm 20~\rm mA$. Drivers with fieldbus interface can be software set to receive reference signal directly by the machine control unit (fieldbus reference). Analog reference input signal can be used as on-off commands with input range $0 \div 24~\rm Vpc$.

8.4 Pressure or force reference input signal (F_INPUT+) - only for S option

Functionality of pressure or force input reference signal (pin B3), is used as reference for the driver pressure/force closed loop, see section $\boxed{4}$. Reference input signal is factory preset according to selected valve code, defaults are $\pm 10~\rm Vpc$ for standard and $4 \div 20~\rm mA$ for /I option. Input signal can be reconfigured via software selecting between voltage and current, within a maximum range of $\pm 10~\rm Vpc$ or $\pm 20~\rm mA$. Drivers with fieldbus interface can be software set to receive reference signal directly by the machine control unit (fieldbus reference). Analog reference input signal can be used as on-off commands with input range $0 \div 24~\rm Vpc$.

8.5 Flow monitor output signal (Q_MONITOR)

The driver generates an analog output signal (pin C1) proportional to the actual spool position; the monitor output signal can be software set to show other signals available in the driver (e.g. analog reference, fieldbus reference, valve spool position).

Monitor output signal is factory preset according to selected valve code, defaults are ±10 VDC for standard and 4 ÷ 20 mA for /I option. Output signal can be reconfigured via software selecting between voltage and current, within a maximum range of ±10 Vpc or ± 20 mA.

8.6 Pressure or force monitor output signal (F_MONITOR) - only for S option

The driver generates an analog output signal (C3) proportional to alternated pressure/force control; the monitor output signal can be software set to show other signals available in the driver (e.g. analog reference, force reference).

Monitor output signal is factory preset according to selected valve code, defaults are ±10 Vpc for standard and 4 ÷ 20 mA for /I option. Output signal can be reconfigured via software selecting between voltage and current, within a maximum range of ±10 Vpc or ± 20 mA

8.7 Enable input signal (ENABLE)

To enable the driver, supply 24 Vpc on pin C2: Enable input signal allows to enable/disable the current supply to the solenoid, without removing the electrical power supply to the driver; it is used to active the communication and the other driver functions when the valve must be disabled for safety reasons. This condition does not comply with norms IEC 61508 and ISO 13849. Enable input signal can be used as digital input by software selection.

8.8 Fault output signal (FAULT)

Fault output signal (pin C4) indicates fault conditions of the driver (solenoid short circuits/not connected, reference or transducer signal cable broken, maximum error exceeded, etc.). Fault presence corresponds to 0 Vpc, normal working corresponds to 24 Vpc. Fault status is not affected by the status of the Enable input signal.

Fault output signal can be used as digital output by software selection.

8.9 Main stage and direct or pilot position transducer input signals (LVDT_L and LVDT_T)

Main stage (LVDT_L pin D1) and direct or pilot (LVDT_T pin E1) position transducer integrated to the valve have to be directly connected to the driver using ±15 Vpc supply output available at pin D2, D3 and pin E2, E3.

Note: transducer input signals working range is ±10 Vpc for standard or 4 ÷ 20 mA for /C option and cannot be reconfigured via software (input signals setting depends to the driver set code).

8.10 Remote pressure/force transducer input signals (F_TR1 and F_TR2) - only for S option

Analog remote pressure transducers or load cell can be directly connected to the driver.

Analog input signal is factory preset according to selected driver code, defaults are ±10 Vpc for standard and 4 ÷ 20 mA for /C option. Input signal can be reconfigured via software selecting between voltage and current, within a maximum range of ±10 Vpc or ± 20 mA. Refer to pressure/force transducer characteristics to select the transducer type according to specific application requirements (see tech table FS500).

8.11 Multiple PID selection or digital input signals (D_IN0 and D_IN1) - only for S option

Two on-off input signals are available on the connectors I and K.

For NP executions pin I2 and/or pin K2 are used to select one of the four pressure (force) PID parameters setting, stored into the driver. Switching the active setting of pressure PID during the machine cycle allows to optimize the system dynamic response in different hydraulic working conditions (volume, flow, etc.). Supply a 24 Vpc or a 0 Vpc on pin I2 and/or pin K2, to select one of the PID settings as indicated by binary code table at side. Gray code can be selected by software. For fieldbus executions pin I2 and/or K2 can be used as generic purpose on-off input signals.

	PID SET SELECTION					
PIN	SET 1	SET 2	SET 3	SET 4		
12	0	24 VDC	0	24 VDC		
K2	0	0	24 VDC	24 VDC		

8.12 Possible combined options: /AC, /AI, /ACI, /CI - combined options /CI is available only for E-BM-TES/LES-S.

9 VALVE SETTINGS AND PROGRAMMING TOOLS

Valve's functional parameters and configurations, can be easily set and optimized using Atos E-SW programming software connected via USB port to the digital driver (see table **FS900**). For fieldbus versions, the software permits valve's parameterization through USB port also if the driver is connected to the central machine unit via fieldbus.

The software is available in different versions according to the driver's options (see table GS500):

E-SW-BASIC support: NP (USB) PS (Serial) IR (Infrared) **E-SW-FIELDBUS** support: BC (CANopen) BP (PROFIBUS DP) EH (EtherCAT) EP (PROFINET)

EW (POWERLINK) EI (EtherNet/IP) support: valves with SP, SF, SL alternated control (e.g. E-SW-BASIC/PQ) E-SW-*/PQ



WARNING: drivers USB port is not isolated! For E-C-SB-USB/BM cable, the use of isolator adapter is highly recommended for PC protection



WARNING: see tech table GS500 for the list of countries where the Bluetooth adapter has been approved



Free programming software, web download:

web download = software can be downloaded upon web registration at www.atos.com; service and DVD not included E-SW-BASIC

Upon web registration user receive via email the Activation Code (software free license) and login data to access Atos

Download Area

DVD programming software, to be ordered separately:

DVD first supply = software has to be activated via web registration at www.atos.com; 1 year service included E-SW-*/PQ

Upon web registration user receive via email the Activation Code (software license) and login data to access Atos

Download Area

E-SW-*-N/PQ DVD next supplies = only for supplies after the first; service not included, web registration not allowed

Software has to be activated with Activation Code received upon first supply web registration

Atos Download Area: direct access to latest releases of E-SW software, manuals, USB drivers and fieldbus configuration files at www.atos.com

USB Adapters, Cables and Terminators, can be ordered separately

10 MAIN SOFTWARE PARAMETER SETTINGS

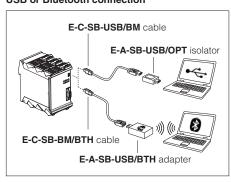
For basic information about main setting parameters by E-SW programming software, see tech table FS900

For detailed descriptions of settings, wirings and installation procedures, please refer to the user manual included in the E-SW programming software:

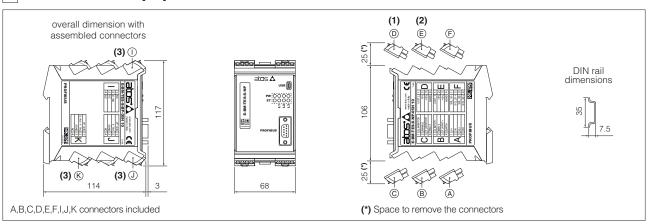
E-MAN-BM-LES - user manual for E-BM-TES-N and E-BM-LES-N digital drivers

E-MAN-BM-LES-S - user manual for E-BM-TES-S and E-BM-LES-S digital drivers

USB or Bluetooth connection

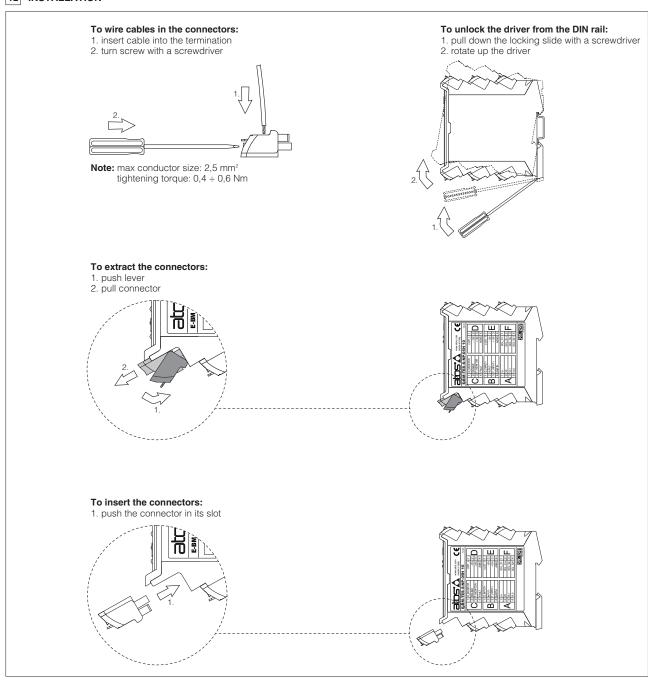


11 OVERALL DIMENSIONS [mm]



- (1) D connector is available only for TES-N versions 01HP / 05HP and LES-*
 (2) E connector is available only for TES-* versions 01H / 05H and LES-*
 (3) I , J and K connectors are available only for TES-S and LES-S

12 INSTALLATION



Note: all connectors are supplied with a mechanical coding. This feature ensures a unique insertion of each connector in the own slot. (e.g. connector A can not be inserted into connector slot of B,C,D,E,F,I,J,K)